



TECHNICAL DATA SHEET

Series

16

SAR 681

● SUMMARY

NEOPRENE ADHESIVE FOR AGO WORKING OF NATURAL MATERIALS AT LOW VISCOSITY

● CHARACTERISTICS

- Adhesive polychloroprene, monocomponent
- Colour yellow
- Viscosity at 20°C 40" Ford cup n° 8
- Viscosity Brookfield at 20°C 1.850 +/- 200 cps G = 3 V = 20
- Open time medium long
- Specific weight at 20°C 0,850 +/- 0,020
- Reactivation temperature (°C) /
- Solvents content according to current law regulations
- Flammable
- Chemical name polychloroprene in organic solvents

● APPLICATION

- Duly make ready the parts to be cemented
- apply the adhesive and let it dry for about 20 minutes
- join the parts and press at 4 - 6 kg/cm² for 10 - 15 seconds
- the adhesion reaches its maximum level after 48 hours

Notes: it is suggested to use the adhesive at temperatures not lower than 18°; in case the material is stocked in cold ambients, recondition before using

● SOLVENTS

Use **SOLVENTE 31700** for thinnings

● PACKING

Drum of Kg. 15 net weight

● STORAGE

Shelf life: about 24 months if stored in well closed original packings in a dry and airy place.
Keep from freezing and extreme heat.

This information is to the best of our knowledge true and accurate. However, all recommendations or suggestions are made without guarantee, since the conditions of use are beyond our control.

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