



● SUMMARY

**SOLVENT BASED ELASTOMERIC ADHESIVE FOR FURNITURE INDUSTRY  
SUITABLE FOR GLUING OF FOAM RUBBER WITH LONG OPEN TIME**

● CHARACTERISTICS

- Adhesive TR rubber based monocomponent
- Colour **SAR 503** colourless
- Colour **SAR 503 R** red
- Viscosity Brookfield at 20°C 280 +/- 30 m.Pa.s
- Open time 2 - 10 minutes
- Specific weight at 20°C 0,86 +/- 0,01
- Dry residue 45 +/- 1%
- Solvent content according to current law registrations
- Inflammable

● APPLICATION

- Apply the adhesive by spray, using a spraying gun with nozzle diameter 1.6 to 2.5 mm
- when the solvent is evaporated, bond both surfaces and press

**Note:** It is suggested to use the adhesive at temperature not lower than 18°C; in case the material is stored in cold rooms, recondition it before use

● SOLVENTS

Use **SOLVENTE 31708** for dilutions

● STORAGE

The expire date of the product shown on the label is valid for products if kept away from direct heat and cold and at standard storage conditions (minimum temperature 4°C to maximum 40°C).  
Exceeding the expiration date does not necessarily mean that the product no longer meets the specifications or values set.  
However, before using this product after the expiration date, Kenda Farben recommends checking whether it still meets the reference specifications or values.  
Kenda Farben will not be in any way responsible for failure to comply with specifications or values set after the deadline or due to incorrect storage that can shorten the life of the product.

This information is to the best of our knowledge true and accurate. However, all recommendations or suggestions are made without guarantee, since the conditions of use are beyond our control.

14-09-2010 RM/pm