



● SUMMARY

SPRAYING POLYURETHANE ADHESIVE

● CHARACTERISTICS

- Adhesive monocomponent polyurethane
- Colour light opalescent
- Viscosity at 20°C 360 +/- 40 cps
- Open time quick
- Specific weight at 20°C 0,85 +/- 0,01
- Reactivation temperature (°C) 60 - 70
- Solvents content according to current law regulations
- Flammable
- Chemical name polyurethane in organic solvents

● MATERIALS

- Ideal for bonding rubber, PU, PVC and various synthetic materials

● APPLICATION

- Is recommended to apply **SAR 305** added with 5% of activator **DESMODUR RFE** or **RC**
- apply the adhesive on properly prepared surfaces
- let dry at room temperature for 15 - 20 minutes
- reactivate at 60 - 70°C
- couple and immediately press
- definitive adhesion after 24 hours
- the addition of 5% activator **DESMODUR RFE** or **RC** improves adhesion on all kind of substrates
- after the addition of activator **DESMODUR RFE** or **RC** we recommend the reactivation of adhesive mix applied on the substrate within 1 hour from its application

Notes: it is suggested to use the adhesive at temperatures not lower than 18°; in case the material is stocked in cold ambients, recondition before using

● SOLVENTS

Use **SOLVENTE 31714** for dilution

● PACKING

Tin of Kg. 15 net weight

● STORAGE

Shelf life: about 24 months if stored in well closed original packings in a dry and airy place. Keep from freezing and extreme heat.

This information is to the best of our knowledge true and accurate. However, all recommendations or suggestions are made without guarantee, since the conditions of use are beyond our control.

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