



## TECHNICAL DATA SHEET

Series

16

**SAR 304**

### ● SUMMARY

### POLYURETHANE PRIMER FOR GREASED LEATHER

### ● CHARACTERISTICS

- Polyurethane adhesive
- Colour light transparent
- Viscosity at 20°C 22" Ford cup n° 6
- Open time fast
- Specific weight at 20°C 0,89 +/- 0,01
- Reactivation temperature (°C) /
- Solvents content according to current law regulations
- Flammable
- Chemical name polyurethanes in organic solvent

### ● APPLICATION

- Apply **SAR 304**; to give final adhesion 5% activator DESMODUR RC or RFE should be added: on greased leather previously carded with abrasive paper (grain n. 26)
- wait for 15 minutes to let it dry (it is also possible to wait as long as 24 hours)
- proceed with the application of the polyurethane adhesive SAR 306 or SAR 22 by adding 5% of activator DESMODUR RC or RFE, both on leather and sole

**Notes:** it is suggested to use the adhesive at temperatures not lower than 18°; in case the material is stocked in cold ambients, recondition before using

### ● SOLVENTS

Use **SOLVENTE 31714** for thinnings

### ● PACKING

Tin of Kg. 15 net weight

### ● STORAGE

Shelf life: about 24 months if stored in well closed original packings in a dry and airy place.  
Keep from freezing and extreme heat.

This information is to the best of our knowledge true and accurate. However, all recommendations or suggestions are made without guarantee, since the conditions of use are beyond our control.

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