



## TECHNICAL DATA SHEET

Series

16

SAR 22

### ● SUMMARY

### POLYURETHANE ADHESIVE FOR UNIVERSAL USE

#### ● CHARACTERISTICS

- Adhesive polyurethane
- Colour yellowish-white
- Viscosity at 20°C 65" Ford cup no.8
- Brookfield Viscosity 2700 +/- 200 cps G=3 V=20
- Open time /
- Specific weight at 20°C 0,870 +/- 0,01
- Reactivation temperature (°C) 55 - 80
- Solvents content according to current law regulations
- Flammable
- Chemical name polyurethane in organic solvents

#### ● APPLICATION

- Apply adhesive by brush on upper and sole
- let dry for 20 minutes; then reactivate at 55°C - 80°C
- uniformly coupling and pressing
- use with 3 - 5% activator is recommended. The recommended activators are: **KENDOR S 33102** (dark) and **DESMODUR RC 33105** (light)

**Notes:** it is suggested to use the adhesive at temperatures not lower than 18°;  
If the adhesive is stored in a cold room, it has to be reconditioned before use

#### ● SOLVENTS

Use **SOLVENTE 31714** for dilutions

#### ● STORAGE

The expire date of the product shown on the label is valid for products if kept away from direct heat and cold and at standard storage conditions (minimum temperature 4°C to maximum 40°C).  
Exceeding the expiration date does not necessarily mean that the product no longer meets the specifications or values set.  
However, before using this product after the expiration date, Kenda Farben recommends checking whether it still meets the reference specifications or values.  
Kenda Farben will not be in any way responsible for failure to comply with specifications or values set after the deadline or due to incorrect storage that can shorten the life of the product.

This information is to the best of our knowledge true and accurate. However, all recommendations or suggestions are made without guarantee, since the conditions of use are beyond our control.

02-10-2023 GA/pm