



TECHNICAL DATA SHEET

Series **16**

SAR 183 E

● *SUMMARY*

HOT-MELT COPOLYESTER ADHESIVE IN 4 MM GAUGED WIRE, TO BE UTILIZED DURING UPPERS ON SOLES ASSEMBLING AND PRE-ASSEMBLING OPERATIONS. SHOES MINIMUM STIFFENING IS OBTAINED GRACE TO THIS PRODUCT EXCELLENT FLEXIBILITY CHARACTER

● *CHARACTERISTICS*

– Adhesive	copolyester
– Colour	white
– Viscosity at 230°C	200 - 250 Poise
– Specific weight at 20°C	1,25 +/- 0,01
– Melting point (°C)	180
– Gluing time	3 seconds - fast
– Working temperature (°C)	230 - 260
– Lengthening (%)	1
– Chemical name	copolymer polyester

● *APPLICATION*

Although its excellent physic-chemical stability through the time, we suggest to utilize this product within six months. Moreover, in wintertime, before the utilization it's advisable to bring the adhesive to a temperature of about 10 - 15°C, whether stored into unwarmed places. This adhesive content is completely atossic.

Notes: it is suggested to use the adhesive at temperatures not lower than 18°; in case the material is stocked in cold ambients, recondition before using

● *SOLVENTS*

It is not necessary

● *PACKING*

Carton of Kg. 25 net weight

● *STORAGE*

Shelf life: about 24 months if stored in well closed original packings in a dry and airy place. Keep from freezing and extreme heat.

This information is to the best of our knowledge true and accurate. However, all recommendations or suggestions are made without guarantee, since the conditions of use are beyond our control.

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