

TECHNICAL DATA SHEET

Series

57

ONLY SL

● SUMMARY

**SPECIAL WATER BASE FINISHING FOR LEATHER EDGES.
SUITABLE FOR LEATHER AND SHOE INDUSTRY (UPPERS, BELTS,
HANDBAGS, SUITCASES, ETC.)**

● DESCRIPTION

ONLY SL is a water base product specific for finishing of edges and any other item in leather and shoe industry with a leather sharp edge that has to be colored and finished.

ONLY SL is available in three different versions:

- **ONLY SL** polished version
It is a bright polish product with a very high tone transparency
- **ONLY SL SEMIOPACO *** semi-mat version
It is a silky mat product with a warm and plenty aspect
- **ONLY SL OPACO** mat version
It is an intense and silky mat product with a plenty aspect

* Note: it is possible to obtain the **ONLY SL SEMIOPACO** version: mixing 70% of **ONLY SL OPACO** with 30% of **ONLY SL** gloss.

Thanks to its particular characteristics **ONLY SL**, in every versions, is able to fill, color and finish every types of material normally used in leather and shoe industry with a smooth edge. For example: leather, leather/leather, leather/synthetic, (items containing reinforcements in lining or felt too) both custom cut and pre-cut patterns. **ONLY SL** is a universal product for all type of applications: it is suitable to any border tinting machine (horizontal and vertical ones) and to all kind of manually applications.

Furthermore **ONLY SL** is good even for high temperature line breezy oven.

● CHARACTERISTICS

- Very good elasticity and resistance to bending
- elevated color-fastness in dry heat as well as humid conditions
- silky, plenty and convex feature
- easy to apply (on leather as well as on synthetic fabric)

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● APPLICATION

- uniform color and cover the differences between different coupled materials

- Prepare the edge by special machine without using any type of wax
- well shake **ONLY SL**
- apply by hand or by a border tinting machine using a reasonable quantity of product
- let well dry (at least 10 - 15 minutes) and if necessary use a drying oven at 40 - 70°C
- in order to obtain the best results apply a second coat of the product

Applying advices:

- for every type of finishing, in case of particularly porous or irregular surfaces or for a very high finishing quality, we suggest to apply a base coat of **ONLY SL OPACO** (both polish and mat)
- furthermore in order to obtain a perfect preparation of the edge (removing surface porosity and little leather imperfections, making uniform the absorption of various material), we suggest to carefully prepare the edge, choosing one of the following methods:

“Preparation by brushing system”: apply an abundant hand of **ONLY SL OPACO**, let well dry, then brush by leather or cloth tampon without using any type of wax; the edge obtained by this process is smooth and compact, ready to be finished by **ONLY SL** finishing hands.

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“Preparation by glazing and brushing system”: apply an abundant hand of **FILLERBASE**, let well dry, then set the edge by hot glazing machine (temperature from 200°C to 350°C), then lightly brush by leather or cloth tampon without using any type of wax (pay attention to well clean the edge from the glazing residues); the edge obtained by this process is smooth and compact, ready to be finished by **ORLY SL** finishing hands (see technical data sheet of **FILLERBASE**, series 29).

“Preparation for synthetic spongy or very absorbent materials”: apply an abundant hand of **SINTOFIL**, let well dry, then brush by leather or cloth tampon without using any type of wax; the edge obtained by this process is smooth and compact, ready to be finished by **ORLY SL** finishing hands (see technical data sheet of **SINTOFIL**, series 57)

- for oily or burnished hides, we suggest to apply a fixative **PRODOTTO S 38100** on the already colored surface with **ORLY SL** in order to avoid that the oil content bleeds through and causes problems of stickiness to the refinished surfaces
- **ORLY SL** are water based products. In order to obtain maximum results and to have a constant efficiency of resistance and tightness it is important to storage and apply the product at a temperature higher than 15°C

● COLOURS

See color chart

● NOTES

Furthermore in order to obtain the best result using manual and detailed applications there are a lot of accessory versions and products as support to **ORLY SL** series.

We are at your complete disposal for any further information you may need.

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QUALITY MANAGEMENT
SYSTEM
CERTIFIED ISO 9001

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- **SOLVENTS**

For cleaning use **WATER**; if the product has dried use **SOLVENTE 31708**

- **STORAGE**

The expire date of the product shown on the label is valid for products if kept away from direct heat and cold and at standard storage conditions (minimum temperature 4°C to maximum 40°C).
Exceeding the expiration date does not necessarily mean that the product no longer meets the specifications or values set.
However, before using this product after the expiration date, Kenda Farben recommends checking whether it still meets the reference specifications or values.
Kenda Farben will not be in any way responsible for failure to comply with specifications or values set after the deadline or due to incorrect storage that can shorten the life of the product.

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