

ONLY K MAT

● SUMMARY

DYEING PRODUCT AT WATER BASE WITH SPECIAL EXTRA-COVERING EFFECT SUITABLE FOR EDGES FINISHING IN LEATHER INDUSTRY (BELTS, BAGS, SUITCASES, ETC.)

● DESCRIPTION

ONLY K MAT is a water base product with extra-covering effect with plenty touch; it is specific for finishing of edges and of every item with leather sharp cut to be dyed. Its special intense opacity gives **ONLY K MAT** a very high covering property: it uniformes the porosity of different materials with an exceptional plenty and compact mat aspect.

ONLY K MAT can fill, cover, dye and finish with a smooth, mat and convex edge every material normally used in leather industry, such as: leather, leather/leather and leather/synthetic materials, (items with reinforcement core in salpa or felt too) both custom cut or pre-cut patterns.

ONLY K MAT is a universal product for every kind of applications: suitable for any edge dyeing machine (horizontal, vertical, etc.) and for every kind of manual application. Furthermore **ONLY K MAT** is suitable for process with in-line high-temperature convection oven and it can be processed by hot glazing machine (200/230°C).

● CHARACTERISTICS

- Very good elasticity and resistance to bending
- elevated colour-fastness
- mat, covering, plenty and convex aspect
- easy to apply and fast to dry
- uniform dyes and covers the differences between different coupled materials
- **ONLY K MAT** can be processed by hot glazing machine (200/350°C). The result is a semi-finished edge ready to be dyed

● APPLICATION

- Prepare the edge with special machine without using any type of wax
- well shake the **ONLY K MAT**
- apply manually or by an edge dyeing machine using a reasonable quantity of product

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27-09-2019 GA/pm



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Series

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- let well dry (at least 10 - 15 minutes); if needed use an oven at 40 - 70°C
- to obtain the best results apply a second hand of product **ORLY K MAT**

Some accessory processes can be done using **ORLY K MAT** during intermediate dyeing/preparation hands before final dyeing with **ORLY K MAT**

- Very gently brush the edge with **ORLY K MAT**, but without excessive pressure

or

- use **ORLY K MAT** with hot glazing machine (temperature from 200°C to 350°C)

or

- use **ORLY TOP LEVEL 329699**.

Suggestions for use with special primers:

- furthermore in order to obtain a perfect preparation of the edge (removing any surface porosity or little leather defects and making uniform absorbing of various materials), we suggest to carefully prepare the edge choosing one of the following methods:

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“Preparation by brushing system”: apply an abundant hand of **ORLY K MAT**, let well dry, then brush by leather or cloth pad without using any type of wax; the edge obtained by this process is smooth and compact, ready to be finished by **ORLY K MAT**.

“Preparation by glazing and brushing system”: apply an abundant hand of **FILLER BASE** or **ORLY K MAT**, let well dry, then set the edge by hot glazing machine (temperature from 200°C to 350°C), then lightly brush by leather or cloth pad without using any type of wax (pay attention to well clean the edge from the glazing residues); the edge obtained by this process is smooth and compact, ready to be finished by **ORLY K MAT** (see technical data sheet FILLERBASE series 29).

“Preparation for synthetic spongy materials or very absorbent materials”: apply an abundant hand of **SINTOFIL**, let well dry, then brush by leather or cloth pad without using any type of wax; the edge obtained by this process is smooth and compact, ready to be finished by **ORLY K MAT** finishing hands (see technical data sheet of SINTOFIL series 57)

– **ORLY K MAT** are water base products. In order to obtain the best results and to have a constant efficiency of resistance and tight, it is important to storage and apply the product at a temperature higher than 15°C.

● *COLOURS*

See colour chart

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● *NOTES*

In order to obtain the best result using manual and detailed applications, there are a lot of accessory versions and products as support of **ONLY K MAT** series. We are at your complete disposal for any further information you may need.

● *SOLVENTS*

For washing use **WATER**; if the product has already dried use **SOLVENTE 31708**

● *STORAGE*

The expire date of the product shown on the label is valid for products if kept away from direct heat and cold and at standard storage conditions (minimum temperature 4°C to maximum 40°C). Exceeding the expiration date does not necessarily mean that the product no longer meets the specifications or values set. However, before using this product after the expiration date, Kenda Farben recommends checking whether it still meets the reference specifications or values. Kenda Farben will not be in any way responsible for failure to comply with specifications or values set after the deadline or due to incorrect storage that can shorten the life of the product.

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