
ONLY BT EXTRAMAT

- *SUMMARY*

DYEING PRODUCT AT WATER BASE WITH SPECIAL EXTRA-COVERING EFFECT SUITABLE FOR EDGES FINISHING IN LEATHER INDUSTRY (BELTS, BAGS, SUITCASES, ETC.)

- *DESCRIPTION*

ONLY BT EXTRAMAT is a water base product with extra-covering effect with soft and plenty touch; specific for finishing of edges and of every item with leather sharp cut to be dyed. Its special intense opacity together with a special and plenty touch gives **ONLY BT EXTRAMAT** a very high covering property: it uniformes the porosity of different materials with an exceptional plenty and compact mat aspect.

ONLY BT EXTRAMAT can fill, cover, dye and finish with a smooth, mat and convex edge every material normally used in leather industry, as: leather, leather/leather and leather/synthetic coupled materials, (items with reinforcement core in salpa or felt too) both custom cut or pre-cut patterns.

ONLY BT EXTRAMAT is a universal product for all type of applications: suitable for any edge dyeing machine (horizontal, vertical, etc.) and for all kind of manually application.

Furthermore **ONLY BT EXTRAMAT** is suitable even for high temperature line breezy oven and it can be processed by hot glazing machine (200/230°C).

- *CHARACTERISTICS*

- Very good elasticity and resistance to bending
- elevated colour-fastness
- extramat, covering, plenty and convex aspect
- easy to apply and fast to dry
- uniform colour and covers the differences between different coupled materials
- **ONLY BT EXTRAMAT** can be processed by hot glazing machine (200/350°C). The result is a semifinished edge ready to be dyed

- *APPLICATION*

- Prepare the edge with special machine without using any type of wax
- well shake **ONLY BT EXTRAMAT**
- apply manually or by an edge dyeing machine using a reasonable quantity of product

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16-02-2018 RM/pm

ORLY BT EXTRAMAT

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- let well dry (at least 10 - 15 minutes) and if need use an oven at 40 - 70°C
- to obtain the best results apply a second hand of product **ORLY BT EXTRAMAT**

Before using **ORLY BT EXTRAMAT** as final dye, some subsidiary process can also be done using **ORLY BT EXTRAMAT** as dyeing/preparation intermediate hands.

- Very gently brush the edge with **ORLY BT EXTRAMAT**, but without excessive pressure

or

- use **ORLY BT EXTRAMAT** with hot glazing machine (temperature from 200°C to 350°C).

or

- use **ORLY TOP LEVEL 329699**.

Suggestions for use with special primers:

- furthermore in order to obtain a perfect preparation of the edge (removing any surface porosity or little leather defects and making uniform absorbing of various materials), we suggest to carefully prepare the edge choosing one of the following methods:

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“Preparation by brushing system”: apply an abundant hand of **ONLY SL OPACO**, let well dry, then brush by leather or cloth pad without using any type of wax; the edge obtained by this process is smooth and compact, ready to be finished by **ONLY BT EXTRAMAT**.

“Preparation by glazing and brushing system”: apply an abundant hand of **FILLER BASE** or **ONLY BT EXTRAMAT**, let well dry, then set the edge by hot glazing machine (temperature from 200°C to 350°C), then lightly brush by leather or cloth pad without using any type of wax (pay attention to well clean the edge from the glazing residues); the edge obtained by this process is smooth and compact, ready to be finished by **ONLY BT EXTRAMAT** (see technical data sheet FILLERBASE series 29).

“Preparation for synthetic spongy or very absorbent materials”: apply an abundant hand of **SINTOFIL**, let well dry, then brush by leather or cloth pad without using any type of wax; the edge obtained by this process is smooth and compact, ready to be finished by **ONLY BT EXTRAMAT** finishing hands (see technical data sheet of SINTOFIL series 57)

– **ONLY BT EXTRAMAT** is a water base product. In order to obtain the best results and to have a constant efficiency of resistance and tight, it is important to storage and apply the product at a temperature higher than 15°C.

- **COLOURS**

See colour chart

- **NOTES**

Furthermore in order to obtain the best result using manual and detailed applications there are a lot of accessory versions and products as support to **ONLY BT EXTRAMAT** series.

We are at your complete disposal for any further information you may need.

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QUALITY MANAGEMENT
SYSTEM
CERTIFIED ISO 9001

TECHNICAL DATA SHEET

Series

57

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● *SOLVENTS*

For washing use **WATER**; if the product has already dried use **SOLVENTE 31708**

● *PACKING*

Bucket of Kg. 5 - carton of n. 4 buckets

● *STORAGE*

Shelf life: 18 months at temperatures higher than 10°C., if kept in a dry place in original well closed packaging. Keep away from freezing and extreme heat.

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