



TECHNICAL DATA SHEET

ECOSAR 601

● SUMMARY WATER-BASED SINGLE-COMPONENT ADHESIVE

● *USE* Particularly suitable for bonding foam materials to each other or to other materials used in the upholstery industry.
It has to be applied by special spraying-gun.

● *CHARACTERISTICS*

– Colour	white liquid
– Viscosity:	60 +/- 20 cps
– Open time	up to 15 minutes
– Specific weight (gr/cm ³)	approx. 0.95 +/- 0.05 g/cm ³

● *APPLICATION*

- Application by spraying-gun:
 - adjust spraying-gun distance in order to obtain an homogeneous spraying
 - apply **ECOSAR 601** on the surfaces to be bond
 - wait for at least 30 seconds, up to 1 minute
 - press
 - strong pressure is required after the parts have been joined; good pressing will ensure good bonding
 - eventually vale the grip after about 20 minutes after bonding. Suggested adhesive quantity: 60/70 g/m².
 - for flat bonding, ONE-WAY application is possible. Couple immediately and do not stress the bonding line for at least 30 minutes.

Notes: it is suggested to use the adhesive at temperatures not lower than 18°;

● *COLOURS* ECOSAR 601 in white colour

This information is to the best of our knowledge true and accurate. However, all recommendations or suggestions are made without guarantee, since the conditions of use are beyond our control.

27-03-2024 GA/pm



QUALITY MANAGEMENT
SYSTEM
CERTIFIED ISO 9001

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- *STORAGE* The expire date of the product shown on the label is valid for products if kept away from direct heat and cold and at standard storage conditions (minimum temperature 4°C to maximum 40°C).
Exceeding the expiration date does not necessarily mean that the product no longer meets the specifications or values set.
However, before using this product after the expiration date, Kenda Farben recommends checking whether it still meets the reference specifications or values. Kenda Farben will not be in any way responsible for failure to comply with specifications or values set after the deadline or due to incorrect storage that can shorten the life of the product.
- *NOTE* Stir it well before its use. Keep from freezing.
Keep the packings perfectly closed.

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