

### TECHNICAL DATA SHEET

# ECOSAR 480 NG

• SUMMARY	ADHESIVE IN WATER DISPERSION, AT SYNTHETIC LATEX BASE, PARTICULARLY RESISTANT TO YELLOWING It is particularly suitable for leathers goods and shoes factories, for bonding of leather and synthetic material. It can be applied by gun-spray, by roll-machine and by brush	
• USE		
• CHARACTERISTICS	<ul> <li>Appearance</li> <li>Viscosity: (Brook, RVT, 20°C)</li> </ul>	ivory white liquid 1000-1400 cps
	(G3 – V20) – pH value – Solid content – Open Time	between 8 and 9 50% +/- 2,5 24 hours
• APPLICATION	<ul> <li>Use the product under the following conditions:</li> <li>room temperature of adhesive and materials to be bond: approx.20 - 22°C</li> <li>humidity of materials: 8 - 10%</li> <li>relative humidity of air: 65 - 75%</li> <li>ECOSAR 480 NG has to be applied on both surfaces to be bond</li> <li>let dry for at least from 2 to 10 minutes (it depends on used materials), then press the two surfaces</li> </ul>	
	<u>Notes</u> : it is suggested to use the adhesive at temperatures not lower than 18°; If the adhesive is stored in a cold room, it has to be reconditioned before use	
• STORAGE	The expire date of the product shown on the label is valid for products if kept away from direct heat and cold and at standard storage conditions (minimum temperature 4°C to maximum 40°C). Exceeding the expiration date does not necessarily mean that the product no longer meets the specifications or values set.	

This information is to the best of our knowledge true and accurate. However, all recommendations or suggestions are made without guarantee, since the conditions of use are beyond our control.

30-11-2022 GA/pm



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However, before using this product after the expiration date, Kenda Farben recommends checking whether it still meets the reference specifications or values. Kenda Farben will not be in any way responsible for failure to comply with specifications or values set after the deadline or due to incorrect storage that can shorten the life of the product.

 $\bullet$  NOTE

Stir it well before its use. Keep from freezing. Keep the packings perfectly closed.

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